

#### Journée Construction Acier 2015 – Mardi 10 novembre





## High Rise Buildings in Steel - from Past to Present

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Historical Considerations

The First High Rise Buildings

High Rise Buildings in Steel from Past to Present

Newest Trends and Research Development Of Enhanced Bracing Systems



### The Tower of Babel

### ca. 700 B.C.

Drawing of Peter Bruegel Sen. (1525-1569)



## Towers of Bologna

## 12th Century

Hight ca. 97 m



The City of Shebam, South of Jemen

ca. 1500 A.D 500 buildings

Max. 9 storeys

Buildings out of Timber and Clay

## Pre-Requisitions for the Modern High Rise Building:

(1) Building Material

#### The Bessemer Process



A Contraction of the second se

Henry Bessemer (1813 – 1898) England

Inventor of the Bessemer Converter & Process Patent in 1885



## Pre-Requisitions for the Modern High Rise Building:

- (1) Building Material
- (2) Elevator

### The Elevator



Elisha Grave Otis 1811-1861

Inventor of the Elevator



Otis Elevator with Steam-Powered Engine.



High Rise Buildings in Steel from Past to Present The First High Rise Buildings

Newest Trends and Research Development Of Enhanced Bracing Systems



The First High Rise Building –

The «Home Insurance Building»

1885 Chicago

Hight 42 m

The building is seen as the first High Rise Building

Architect: William Le Baron Jenny Construction: Steel frame and two reinforced concrete walls





### The «Empire State Building»

1930-1931 New York

Hight 443 m

(for nearly 40 years the world's highest building)

Architects : William F. Lamb of "Shreve, Lamb and Harmon"



# **Steel Consumption**

## Khan (1959) : <u>Premium-For-Hight</u>

90 m Cen		Fauit	First National — Bank,Seattle	Civic	Dome Centre	Chase M. I Bank I		
275 m 180 m 90 m Gate Cen	teway ntre	Equit. verscherung	National —— Bank,Seattle	Centre	Centre	Bank (		
275 m 180 m 90 m Gate Cen	teway ntre	Equit. verscherung	National —— Bank,Seattle	Centre	Centre	Bank (		
180 m 90 m Gate Cen	teway ntre	Equit. verscherung	National —— Bank,Seattle	Centre				
90 m Gate Cen	teway ntre	verscherung	C. C. S. C. S. C. S. C. S. S. S. S.					
90 m Cen	ntre 1							
	1							
	1.37	10.000	3	4	5	6		
Building module m		1,47	1,422	1,47	1,52			
Span between column centres	13,72	11,75	10,973		12,20			
Plan dimensions 41	1,76×82,91	35,3 <b>6</b> ×53,83	38,40x43,90		37,80x74,37			
Plan area	3462		1655		-			
Total floor area			68183	136098				
No. of floors for occupants		33	36	28				
No. of service floors		1	4	2	3			
Total no. of floors		35	50	30	56			
Floor - floor height				5,49				
Total height m		135,64	135,62	197,21	225,55			
No. of groups of lifts	2×6	2×6,1×5			4×8			
No. of goods lifts	12	17	22	42	32			
No of goods elevators	1	1			2	$\frown$		
Self weight of steel kg/m 2	92,76	151,35	159,65	214,82	180,65	234,35		
Steel cost \$/t	300	345		420,0	3270,3800	BEO,S		
Steel cost \$/m 2	30,66	52,72		99,0	64,56775,32	90,38		
Total steel weight t			10886		29938			
5.4						50		

#### Khan (1959) : <u>Premium-For-Hight</u>



18



Staggered Truss Bracing
Diagrid Structure
Tube System with External X-Bracing
Bundled Tubes
Tube System with Shear Frames (Shear Walls)
Outrigger System
Tube in Tube Bracing
Space Truss Bracing

- Diagrid Structure
- Tube System with External X-Bracing
- **Bundled Tubes**
- Tube System with Shear Frames (Shear Walls)
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- Space Truss Bracing



### Godfrey Hotel, Chicago

2014

Hight: 16 storeys

Architect : Valerio Dewalt Train Structural Engineer : Structural Affiliates International





Diagrid Structure

Tube System with External X-Bracing

**Bundled Tubes** 

Tube System with Shear Frames (Shear Walls)

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30 St. Mary Axe, London 2004

Hight: 180 m

Architects : Ken Shuttleworth & Norman Foster





### Tour D<sub>2</sub>

Paris, La Défense 2014

Hight: 171 m

Architects : Anthony Béchu / Tom Sheehan



**Diagrid Structure** 

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### Tube System with External X-Bracing

#### John Hancock Center

1968-1970 Chicago

Hight: 344 m (100 storeys)

Architects : & Engineers : Skidmore, Owings & Merrill (F. Khan)

Construction: Braced Tube (Steel frame & Megastructure X-bracing)





	1							1		Word
455 m						-			John	Centre
365 m							East Nat.		Hancock Centre	
275 m			First National ——	Civic ——	Dome Centre	Chase M. Bank	Bank Chicago	U.S Steel		
180 m		Equit. verscherung	Bank,Seattle	Centre			圓			
90 m	Gateway Centre									
	1	2	3	4	5	6	7	8	9	10
Building module m	1,37	1,47	1,422	1,47	1,52		1,52			0,99
Span between column centres	13,72	11,75	10,973		12,20					18,29
Plan dimensions	41,76×82,91	35,3 <b>6</b> ×53,83	38,40x43,90		37,80x74,37					63,70×63,70
Plan area	3462		1655							3995
Total floor area			68183	136098			176510		260120	
No. of floors for occupants		33	36	28			49			94
No. of service floors		1	4	2	3		4		3	4
Total no. of floors		35	50	30	56		60	64	100	104
Floor - floor height				5,49				3,60	<u></u>	0
Total height m		135,64	135,62	197,21	225,55		256,34	256,34	335,28	411,48
No. of groups of lifts	2×6	2×6,1×5			4×8					
No. of goods lifts	12	17	22	42	32					0
No of goods elevators	1	1			2					
Self weight of steel kg/m 2	92,76	151,35	159,65	214,82	180,65	234,35	178,88	146,47	145,00	209,94
Steel cost \$/t	300	315,-		420,0	3270,3800	350,0	425,0		375,0	600,0
Steel cost \$/m 2	30,66	52,72		99,0	64,56(75,32	90,38	79,62		92,53	138,80
Total steel weight t			10886	2	29938		32668		38102	
A	50		82	27	N	2	2	50 0	2	200




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### **Bundled Tubes**

Sears Tower (Willis Tower)

### Chicago 1973

Architects & Engineers : SOM (Skidmore, Owings & Merrill) Bruce Graham, Fazlur Khan

Hight: 442 m, 108 storeys

Construction: Bundled Tube System with Steel Frames.

# Fazlur Khan



Fazlur Khan with his doughter, Yasmin Sabina Khan











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# Tube System with Shear Frames

World Trade Center, NY 1970 Hight: 417 m





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### Outrigger System

First Wisconsin Center, Milwaukee, Wisconsin

1972

Hight: 183 m

SOM and Fitzhugh Scott Architects









# Effect in Terms of Bending Moments

Staggered Truss Bracing

**Diagrid Structure** 

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Tube in Tube Bracing

**Petronas Towers** 

Kuala Lumpur, 1999

Hight: 452

Architect: Cesar Pelli & Associates, New Haven, Structural Engineering : Thornton Thomasetti

Construction: Mixed Steel-Concrete Structure





# **Shear Wall/Truss – Frame Interaction Forces**

### Fazlur Khan



# **Shear Wall/Truss – Frame Interaction Forces**

### Fazlur Khan



# **Shear Wall/Truss – Frame Interaction Forces**

### Fazlur Khan



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Space Truss Bracing

Bank of China, Hong Kong

Hong Kong, 1999

Hight: 315 m

Architect: I.M Pei and Partners Structural Engineering : Leslie E. Robertson Associates

Structures : Steel / Steel-Composite









### Research on Super Columns :

### ArcelorMittal

China Academy of Building Research

Tsinghua University Beijing







# Principle



# Projects



Combined Core + Super Columns + Outrigger System

International Finance Center Hong Kong

2003

Hight 412 m

Architect 7 Engineers: Cesar Pelli / Ove Arup









Super Columns + Outrigger + Super Frames

Ping Anh Finance Center Shenzen

Under Construction

Hight 660 m

Architect & Engineers:

Kohn Pedersen Fox & Thornton Thomasetti











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# **Thank You for Your Attention**



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